



Metal Form & Finish, LLC.
Robert Schaeffer – Owner
Supporting the Metalworking Industry since 2009

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METAL FORM & Finish

Contract Services

| | | | | |
|-------------------|---|---|--|--|
| COAT | Powder coat 12'l x 3-½'w x 5½'h 150lbs. hang capacity | Phosphate Micro/Macrocrystalline 2,000lb barrel capacity | Fab – Large Part Powder Coat | Plastisol™ Touch surface dip coat Chemical resistance Non-conductive |
| EDM | Wire 45 wire machines 2 plants/ 75 associates | HSSH High-Speed Small Hole 8 machines Carbide/Tool Steel | Xact Wire www.XactEDM.com 24/5 – FREE test cuts | |
| DEBURR | Vibratory Deburr, descale Reline. Repair | Hydro Jet 6-axis robotic Manual | High-Energy centrifugal disc centrifugal barrel | Other Thermal Energy Method Electro-Chemical. Hand |
| FABRICATE | Workstations Custom Ergonomic | Part Stands Mono-Post, Tilt, Rotate | Material Handle Lifts Material movers | Sub-Assemblies Repair parts / assy. Crib parts |
| HR | Training Webinar, Onsite, Class | ADA Compliant Documents | Microsoft® - Word, Excel, OneNote, Outlook, PowerPoint, Access, Visio | Adobe® Photoshop |
| IT | Custom Project management Software Website | Data Collection Analysis Research | Documentation Technical writing | Staff Augmentation Training |
| LASER | Marking | Number, label, engrave. Stress free surfaces. Survives sterilization | | |
| METROLOGY | Cleanliness ISO 17025 Electron microscope Digital particle count Imaging | Sort – Inspect Our facility or yours Gauging. Hi-def bore Portable CMM Video | Testing Non-destructive Magnetic Particle Dye penetrant | |
| PRODUCTION | Precision Mill, Turn, Grind, Swiss equipment list available | Special Machinery Build to print Production operation | Fixtures Details, Gages, Tooling Cutaways. Active models | Miscellaneous Saw Drill & Tap |
| REWORK | Repair Salvage | Repack – Kit Expendable - Returnable | Assemble Disassemble | |
| SPECIAL | Electro-chemical Internal deburr, machine. Rifle | Abrasive Flow Micro surface finish Internal passageway finish | Thermal energy Internal deburr Deflash | De-Rust Liquid or mechanical |
| SURFACE | Vibratory Finish, burnish, pre-plate, Repair, reline | High Energy Centrifugal barrel Centrifugal disc | Sand / Buff-Polish Flat belt & bar stock sand Automated or hand polish Tube polish | Blast Shot peen Bead blast |
| WASH | Belt 5-stage spray 4-stage spray | Tank Parts to 4,000lbs. Precision Clean | Long Parts Parts to 30"x30"x180" Tubing | Precision Millipore™ Lab ISO 17025 compliant |

Contract services provide the expertise, capacity, and capability to meet the needs of businesses and we represent a multitude of ISO 9001: 2015 certified providers. We offer specialized and affordable services to relieve production, delivery, overflow, emergency, and individual issues. May we help with any sourcing requirements?

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